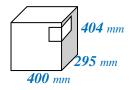
PACCOR PACKAGING SOLUTIONS	PACCOR Polska Sp. z o. o.	Version 0
	Skierniewice Branch	Revision A
	Replaces specification no. n/a	Date: 2021.03.01
	From: n/a Due to: box change	Page 1 of 2
Code: E400209	Article: clear Domed PET lid 95mm with hole (800pcs) Specification no. clear DL95 Ø101xH46,5	UPC: 5907739614155 ood contact: zimne napoje
Prepared by: UN		CE mark: no
Checked by: Dept. Super.	Production Supervisor: Dept. Super.	
Attachments:	Article drawing: Domed lid 95mm with hole.pdf;	

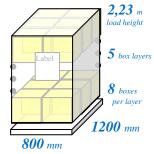




Box inner size:



Palletizing:



Articles in a pile: 50
Piles in a box: 16
Articles in a box: 800
Box inner size: 400x295x404
Box load gross: 3,57 kg
Boxes per pallet: 40
Articles per pallet: 32000
Pallet height: 2,23 m

Pallet type: EURO
Pallets per truck: 33
FTL: 1056000

Packaging conditions:

- Wooden pallets, clean, dry
- On pallet top: film
- Box liner: LDPE G380305 półrękaw LD 500/0,022 22µ
- Labels per pallet sides: 2
- Corner box label: Yes
- Customer label: no
- Box: cardboard G300177 620551 new

I. General arrangement

PACCOR Polska Sp. z o. o. will deliver the article **Domed PET lid 95mm with hole (800pcs)** according to and within the limits of this article specification. Supplier food contact safety declaration will follow. Basic article characteristics are outlined in the attached article drawing: "**Domed lid 95mm with hole.pdf**". No modifications to the article characteristics listed below are allowed, unless agreed to by both parties and expressed in writing and signed/autographed. ID as per box no. and production date (label).

II. Raw material specification

Compounds	Basic composition	Alternative
Name	50% R-PET / 50% VIRGIN	R-PET flakes up to
Percentage		80%
Name	AB both sides Formasil	0%
Percentage	1%	
Name	0%	0,0%
Percentage		

III. Sheet specification

Parameter	Value	Tolerance
Thickness	0,36 mm	±0,03 mm
Width	670,0 mm	+2/-2 mm
Color*	clear	BWTC
Layers	E170116 FOLIA PET 0,36 x 670	
	transparent RDK LID 95	

IV. Basic article characteristics

Parameter	Value	Tolerance
Length (or Ø)	101, mm	±0,5 mm
Width (or Ø)	, 0 mm	mm
Height	46,5 mm	±0,5 mm
Stacking distance	4,00 mm	±0,2 mm
Weight	3,8 <i>g</i>	±0,4 g
Capacity nominal / brimful	/ ml	ml
Reference*:	Domed PET lid 95mm with hole (800pcs)	

*B – black, W – white, T – transparent, C – any color

V. Microbiology tests

Once a month a comparative microbiology test of factory air is run against external air, with air circling articles examination in material groups (rotating) against internal normative levels. Records are kept for a minimum of three years and their values are available to the buyer.

VI. Delivery & Storage:

Deliveries according to transport regulations, details on the left. Store in dry, clean, shaded areas, away from heat sources, 10-40°C, RH<85%. Articles good to use within a year from production date, if properly stored.

VII. Other

In case of change in article use or processing the recipient is obligated to contact the supplier with pertaining details as soon as possible.

VIII. Signed approval

H&Q Manager	Buyer Representative:	
Monika Mikulska		
Date: 2021.03.01	Date: 2021.03.01	Date:

- Remarks: No separation between box layers; optional sleeve E380268 HD185/430 - F195mm - Absorption pads: no: weight: n/a - Stacking: A-A - Sleeve label: yes, E400209

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